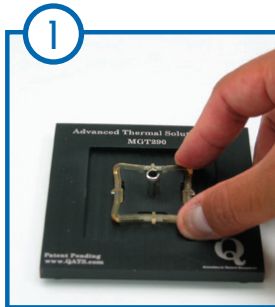
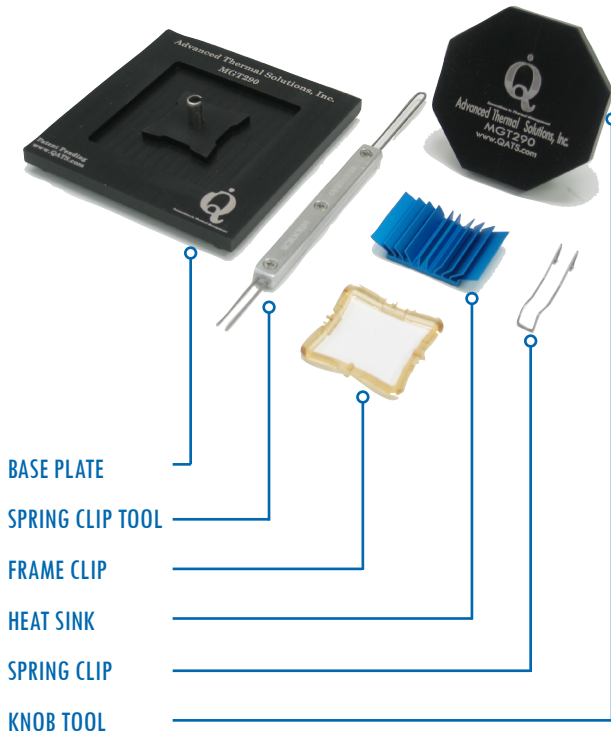
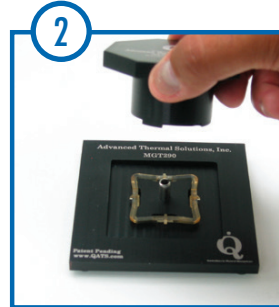


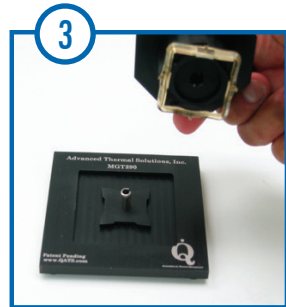
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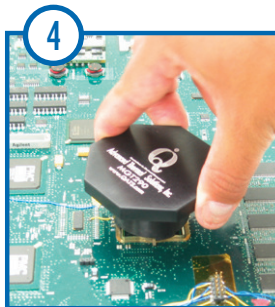
1 Place Frame Clip into pocket of tooling Base Plate.



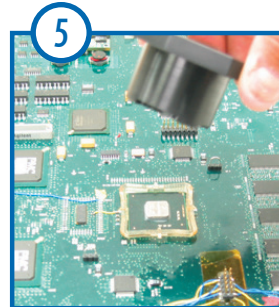
2 Position the Knob Tool over the Frame Clip



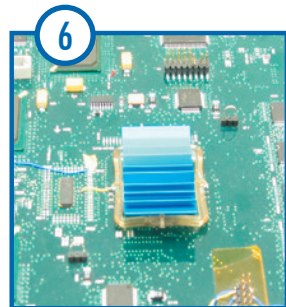
3 Rotate the knob tool 45° clockwise locking the Frame Clip to the Knob Tool and lift away from base plate.



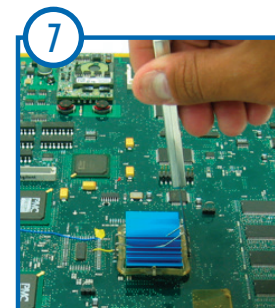
4 Position the Knob Tool with Frame Clip over the component, rotate 45° counter-clockwise releasing the Frame Clip



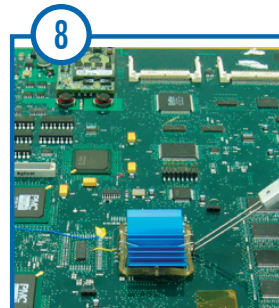
5 Lift to remove the Knob Tool - leaving the Frame Clip attached to the component.



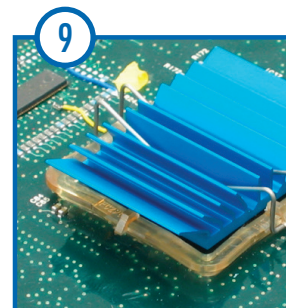
6 Place the Heat Sink squarely in the Frame Clip over the component. Note the direction of air flow when placing your Heat Sink.



7 Secure the "Open End" of the Spring Clip under the lip of the frame clip.



8 Using the "Forked End" of the Spring Clip tool, "latch over" the "Closed End" of the Spring Clip on to the Frame Clip tab.



9 Inspect the installation. Double check to make sure the Heat Sink is securely attached.

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